



www.torneria-pizeta.it

PIZETA S.r.l.

Di Peron e Zerbato

TORNERIA AUTOMATICA A C.N.C.

Lavorazioni da barra con C.N.C. 5-11
assi fantina fissa e mobile
Diametri tornibili da 2 a 70mm
Lavorazione su centri di lavoro



Description: Brake body INOX AISI303

- Sector: Hydraulic engineering
- Material: INOX AISI303
- Dimensions: Length=69; Diameter=34
- Most significant tolerances: ± 0.005 on diameter of hole for rolling; Concentricity < 0.03 on internal diameters;
- Most significant roughness: $Ra < 0.4$ in hole after rolling, $Ra < 1.6$ on seal seats
- Special processes: Rolling of hole after machining